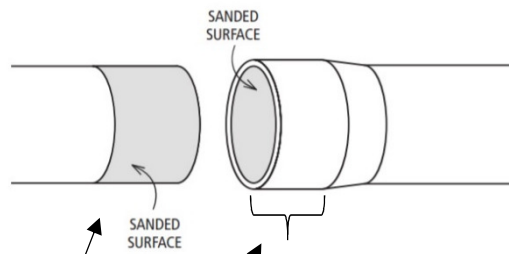


To allow the adhesive kit to properly bond with the surface, one should make sure the surface is clean and lightly sanded.

Simply follow the instruction below:

1. PREPARATION

- 1.1- Clean area free of dirt, water, grease and dry.
- 1.2- The internal face of the bell (female end) and the external face of the spigot (male end) must be sanded (to simply remove the glossy finish) with 80 grit sand paper.
- 1.3- To prevent contamination of the surfaces to be joined, avoid any further contact after cleaning.



In order to get the job done efficiently, we suggest using the tools described below:

1. A (3) points pneumatic portable sanding device with 80 grit sand paper bands. It allows a very efficient light sanding process without risking any flat spots on the conduit surface. **This tool will be used for the spigot end.** (Picture 1. p.2)

4" of surface must be lightly sanded on the spigot end and in the bell end.

**Our conduits are manufactured with an insertion line on the spigot end. The surface needs to be lightly sanded to that line (4"). **

2. A 1 ½ - 2 ½ inch 80 grit flap wheel. Using a regular air grinder, quickly remove the glossy finish inside of the bell end section up to 4". **This tool will be used for the bell end.** (Pictures 2. p.2)

4" of surface must be lightly sanded on the spigot end and in the bell end.

It shouldn't take more than a couple seconds per spigot/bell end since the objective is:

**** (to simply remove the glossy finish) ****

1.



2.



****Do not hesitate to contact us if you have any question****